

BS Purchasing Specification – 002

Issue I

1. Purpose:

- 1.1. To ensure the procedures and services obtained from the suppliers are capable of meeting Company quality requirements.
- 1.2. To ensure suppliers are clearly informed of Company purchase requirements

2. Scope:

- 2.1. The specification covers the requirements to be met by suppliers of Stainless Steel Wire

3. Material Specification:

- 3.1. The material shall be supplied in accordance with the formal order sheet, this specification and the relevant material specification in that priority.
- 3.2. The material must be in accordance with the following standards:

BS EN 10088-5:

Technical delivery conditions for bars, rods, wire, sections and bright products of corrosion resisting steels for construction purposes.

- 3.3. All Stainless Steel must be de-greased.
- 3.4. Material to be adequately protected from damage and from the elements in transit.
- 3.5. All coils to be wrapped to keep wire clean and prevent contamination.

4. Packaging:

- 4.1. Goods are to be adequately protected from damage and from the elements in transit.
- 4.2. All coils must be identified with coil number, supplier name, wire diameter and weight.

5. Inspection Checklist:

- 5.1. Relevant Mill test certificates must be provided with the material.

All Coils

Purchase order number
Cast Number
Certificate of Conformity
General / Surface condition

Check 1 Coil in Each Batch

Material diameter outside – Micrometre / Vernier
Coil width – Steel rule
Weight

6. Changes:

- 6.1. Any proposed changes in the material quality and quality management system must be notified before implementation.